



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

502181

D2938-2BL
Job Sheet 168717



Part No: D2938-2BL

Job Qty: 7 ea

Part Name: Saddle RH Out, 206



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/21/17

Job Tracking No:

Due Date: 11/28/17

Created By: Linda Lacelle

Type: Stock

Description:

Note: DWG REV C IPP: B 00.06.26 New DWG rev (mpp 2069) EC IPP Rev:C As per Rev C 07-03-19 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	7 Ea		11/28/17	0.00	0.00	Start Up Machining		
150	Outsource	7 pcs		11/28/17			ATE003-VC		img 12-11-24
155	Packaging	7 pcs		11/28/17	0.00	0.00	Packaging2		img 12-11-24
160	QC	7 pcs		11/28/17	0.00	0.00	QC14		38
170	Packaging	7 pcs		11/28/17	0.00	0.00	Packaging3	5x391	9-89
180	QC21-SA	7 Ea		11/28/17	0.00	0.00	QC21		21

Part Op 150 - ***MASK ALL HOLES AS PER PAR16-484*** ISSUE PO
Descriptions:

NOV 27 2017

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D2938-2	7	8	0	0

7x B153832

Part Specifications

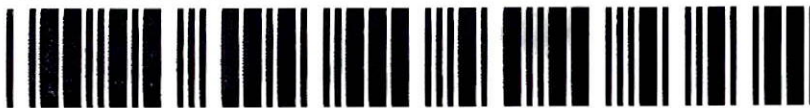
Specifications could not be found.

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Dart Aerospace Ltd.

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CANADA
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Saddle RH Out, 206

PART NO: D2938 – 2BL

Revision:

Operation: Outsource

Change No:

Mfg Date: 11/24/17

Job No: 168717



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PURCHASE ORDER PO038463

Supplier: ATE003-VC
Atelier Debosselage
358 Principale
Calumet
QC
J0V 1B0 Canada
Phone: 819 242 5633

PO No: PO038463
PO Date: 11/23/17
Due Date: 11/23/17
Purchase Order Revision:
Revision Date:
Ship-To Contact: Baker, Diane
Phone: dbaker@dartaero.com

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

Items												
Line Item	Job	Part	Rev	Description	Item Tax	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	168603	D2646BL	-	Aft Cap		Firmed	11/23/17	24 pcs	0 pcs	24 pcs	\$18.00/pcs	\$432.00
2	168712	D2932-1BL	-	Saddle LH Out, 206 ***MASK ALL HOLES AS PER PAR16-484*** BATCH: _____		Firmed	11/23/17	5 pcs	0 pcs	5 pcs	\$35.00/pcs	\$175.00
3	168713	D2932-2BL	-	Saddle RH Out, 206 ***MASK ALL HOLES AS PAR16-484*** SPRAY PAINT BLEU		Firmed	11/23/17	7 pcs	0 pcs	7 pcs	\$35.00/pcs	\$245.00
4	168714	D2933-1BL	-	Saddle LH In, 206 *** MASK ALL HOLES AS PER PAR16-484*** BATCH: _____		Firmed	11/23/17	5 pcs	0 pcs	5 pcs	\$35.00/pcs	\$175.00
5	168722	D2933-1BL	-	ISSUE PO _____ Saddle LH In, 206 *** MASK ALL HOLES AS PER PAR16-484*** BATCH: _____		Firmed	11/23/17	2 pcs	0 pcs	2 pcs	\$35.00/pcs	\$70.00
6	168715	D2933-2BL	-	ISSUE PO _____ Saddle RH In, 206 ***MASK ALL HOLES AS PER PAR16-484***		Firmed	11/23/17	6 pcs	0 pcs	6 pcs	\$35.00/pcs	\$210.00
7	168716	D2938-1BL	-	ISSUE PO _____ Saddle LH Out, 206 ***MASK ALL HOLES AS PER PAR16-484***		Firmed	11/23/17	4 pcs	0 pcs	4 pcs	\$35.00/pcs	\$140.00
8	168723	D2938-1BL	-	ISSUE PO _____ Saddle LH Out, 206 ***MASK ALL HOLES AS PER PAR16-484***		Firmed	11/23/17	3 pcs	0 pcs	3 pcs	\$35.00/pcs	\$105.00
9	168717	D2938-1BL	-	ISSUE PO _____		Firmed	11/23/17	7 pcs	0 pcs	7 pcs	\$35.00/pcs	\$245.00

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PURCHASE ORDER PO038463

Items												
Line Item	Job	Part	Rev	Description	Item Tax	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
		D2938-2BL		Saddle RH Out, 206 ***MASK ALL HOLES AS PER PAR16-484*** ISSUE PO		Firmed	11/23/17	3 pcs	0 pcs	3 pcs	\$35.00/pcs	\$105.00
10	168718	D2939-1BL		Saddle LH In, 206 ***MASK ALL HOLES AS PER PAR16-484*** ISSUE PO		Firmed	11/23/17	4 pcs	0 pcs	4 pcs	\$35.00/pcs	\$140.00
11	168724	D2939-1BL		Saddle LH In, 206 ***MASK ALL HOLES AS PER PAR16-484*** ISSUE PO		Firmed	11/23/17	7 pcs	0 pcs	7 pcs	\$35.00/pcs	\$245.00
12	168719	D2939-2BL		Saddle RH In, 206 ** MASK ALL HOLES AS PER PAR16-484*** ISSUE PO		Firmed	11/23/17	2 pcs	0 pcs	2 pcs	\$35.00/pcs	\$70.00
13	168720	D2932-1BL		Saddle LH Out, 206 ***MASK ALL HOLES AS PER PAR16-484*** BATCH: _____		Firmed	11/23/17	1 pcs	0 pcs	1 pcs	\$225.00/pcs	\$225.00
14	167820-C	D206-642-341BL		Replacement Skidtube (Fits LH or RH) ISSUE PO ***MASK ALL SADDLE AND GROUND HANDLING ATTACHMENT HOLES AS PER PAR16-484*** Make sure Nut Plate Thread is protected using paint screw, and mask GHW studs. PRIME: Start Time: _____ Fininsh Time: _____ PAINT: DELFLEET BLUE _____ Start Time: _____ Finish Time: _____ CLEAR DELFLEET B _____		Firmed	11/23/17	1 pcs	0 pcs	1 pcs	\$225.00/pcs	\$225.00
15	167820-A	D206-642-341BL		Replacement Skidtube (Fits LH or RH) ISSUE PO ***MASK ALL SADDLE AND GROUND HANDLING ATTACHMENT HOLES AS PER PAR16-484*** Make sure Nut Plate Thread is protected using paint screw, and mask GHW studs. PRIME: Start Time: _____ Fininsh Time: _____ PAINT: DELFLEET BLUE _____ Start Time: _____ Finish Time: _____ CLEAR DELFLEET B _____		Firmed	11/23/17	1 pcs	0 pcs	1 pcs	\$225.00/pcs	\$225.00
16	167820-D					Firmed	11/23/17	1 pcs	0 pcs	1 pcs	\$225.00/pcs	\$225.00

SP 17-11-24

SP 17-11-24



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Inventory

Operation Number	Operation	Serial Number	Job	Quantity	Weight	Original Serial Number	Location	Container	Status	Added	Special Comments	Label	Supplier	Change No
Part Number: D2938-2BL Revision: Saddle RH Out, 206														
90	Start up Operation	S012179	168717	0 Ea	0	S012179	ATE003-VC		WIP	11/21/2017	*			
Operation Totals:		1		0	0									
Part Totals:		1		0	0									
Totals:		1		0	0									

Plex 1/8/2018 11:46 AM Dart.Boucher.Sylvie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
OTHER : ☐					